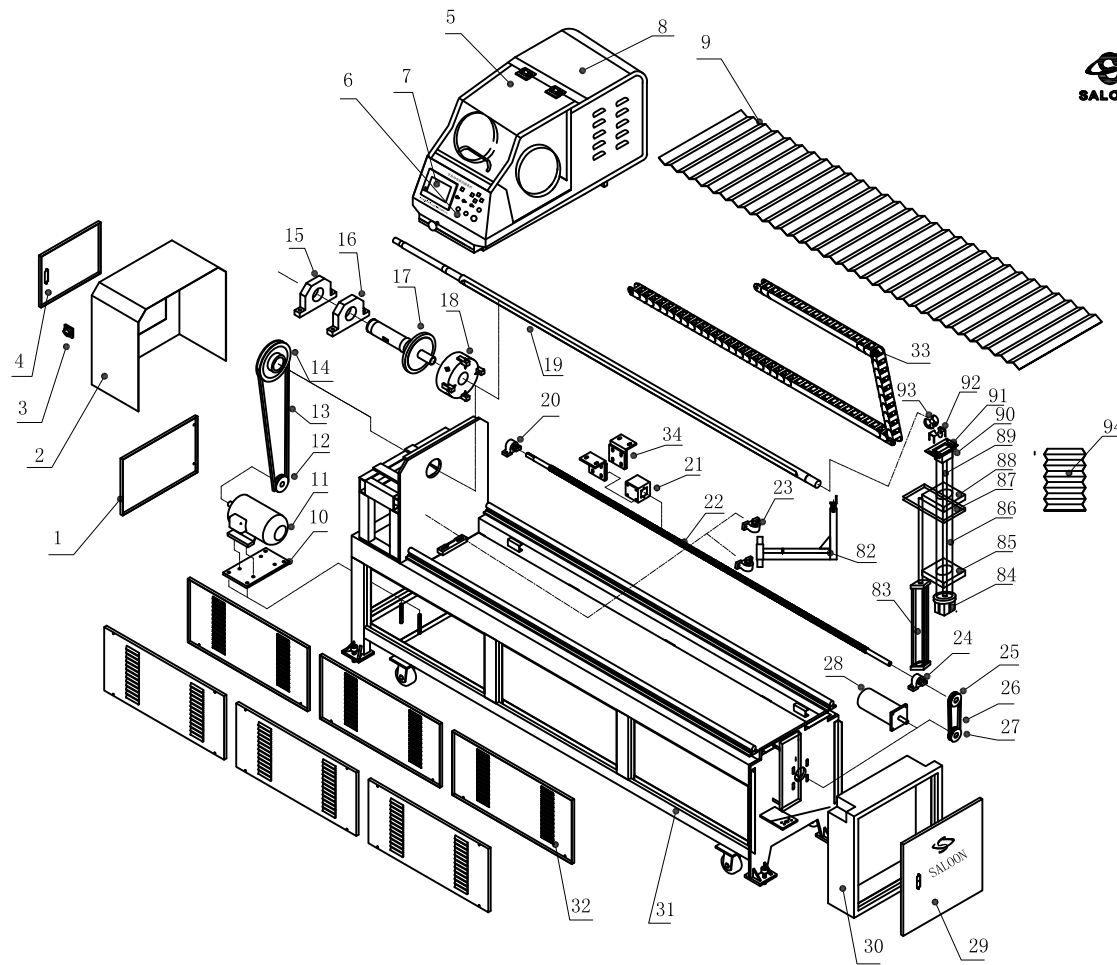
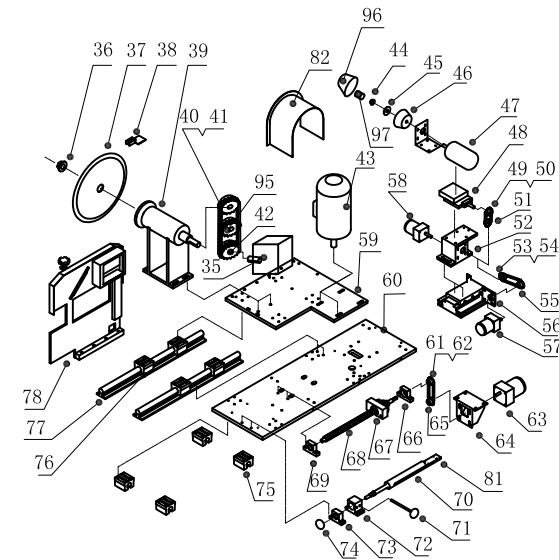




索龙整烫

SL-2013A-电脑全自动切捆条机

广东省肇庆市祥丰利机械实业有限公司



| 序号 | 名称                                         | 17 | 主机转轴                                  | 34 | 螺帽支承板 Nut bearing plate                           | 51 | 上齿轮2 Upper gear 2                                  | 68 | 纵移丝杆 Vertical shift screw                         | 85 | 自动升降轴套座<br>Auto supporting spindle sleeve base                          |
|----|--------------------------------------------|----|---------------------------------------|----|---------------------------------------------------|----|----------------------------------------------------|----|---------------------------------------------------|----|-------------------------------------------------------------------------|
| 1  | 中箱盖板 Middle box cover plate                | 18 | 三爪卡盘 Three-jaw chuck                  | 35 | 减速机 Reducer                                       | 52 | 史承座 Supporting base                                | 69 | 纵移轴承座2 Vertical shift bearing block 2             | 86 | φ60无缝管 Seamless tube                                                    |
| 2  | 主机轴箱盖 Host machine shaft box cover         | 19 | 中心轴 Rotary shaft of host machine      | 36 | 刀轴压盖 Blade spindle gland                          | 53 | 下齿轮1 Lower gear 1                                  | 70 | 纵向限位通 Vertical limit rod                          | 87 | 自动升降轴缸上下夹块<br>Automatic supporting shaft cylinder upper and lower block |
| 3  | 电源总开关 Main power switch                    | 20 | UCP轴承座 UCP Bearing Seat               | 37 | 刀片 Blade                                          | 54 | 链条2 Chain 2                                        | 71 | 前刀位锁紧手轮<br>Front blade position locking handwheel | 88 | 自动升降轴套座<br>Automatic supporting bearing sleeve                          |
| 4  | 上箱门 Upper box door                         | 21 | 滚珠丝帽 Ball screw cap                   | 38 | 监控刀片电眼 Monitoring blade electric eye              | 55 | 下齿轮2 Lower gear 2                                  | 72 | 限位通锁紧座 Limit rod locking base                     | 89 | 自动升降顶尖杆<br>Automatic supporting top lever                               |
| 5  | 刀箱门 Blade box door                         | 22 | 横移滚珠丝杆 Traverse shift ball screw      | 39 | 切刀转轴座 Rotary shaft seat of cutter                 | 56 | 磨刀下螺升平台<br>Blade grinder descending screw platform | 73 | 限位通轴承座 Limit rod bearing block                    | 90 | 自动升降夹座板套<br>Automatic supporting clip seat cover                        |
| 6  | 操控面板 Control panel                         | 23 | UCP轴承座 UCP Bearing Seat               | 40 | 刀轴双排齿轮 Double-row gear of blade shaft             | 57 | 磨刀下电机 Blade grinder descending motor               | 74 | 前刀位调节 Front blade position adjustment             | 91 | 自动机顶防风罩法兰<br>Automatic tail organ-type shield                           |
| 7  | 人机界面 HMI                                   | 24 | UCP轴承座 Bearing block                  | 41 | 切刀轴链条 Cutter shaft chain                          | 58 | 磨刀上电机 Blade grinder ascending motor                | 75 | 滑套 Sliding bush                                   | 92 | 自动中心托件<br>Automatic supporting center bracket                           |
| 8  | 刀台箱罩 Blade platform box cover              | 25 | 丝杆同步轮 Synchronous wheel of lead screw | 42 | 双排齿轮2 Double-row gear                             | 59 | 纵拖板 Vertical carriage                              | 76 | 滑套 Sliding bush                                   | 93 | 自动升降夹具<br>Automatic supporting fixture                                  |
| 9  | 风琴防护罩 Organ-type shield                    | 26 | 同步带 Synchronous belt                  | 43 | 切刀轴电机 Cutter shaft motor                          | 60 | 横拖板 Horizontal carriage                            | 77 | 滑行导杆 Sliding guide rod                            | 94 | 自动机顶防风罩法兰<br>Automatic supporting tail organ-type shield                |
| 10 | 电机座板 Motor base plate                      | 27 | 电机同步轮 Synchronous wheel of motor      | 44 | 锁紧螺母 Locknut                                      | 61 | 纵移齿轮1 Vertical shift gear                          | 78 | 上刀台立座<br>Vertical base of upper blade platform    | 95 | 压链轮<br>Press gear                                                       |
| 11 | 主机轴电机 Host machine shaft motor             | 28 | 横移电机 Traverse shift motor             | 45 | 砂轮轴套 Blade grinder bush                           | 62 | 链条3 Chain 3                                        | 79 | 刀片罩拉板 blade cover draw plate                      | 96 | 精磨砂轮<br>Finishing grinding wheel                                        |
| 12 | 皮带轮 Belt pulley                            | 29 | 尾箱门 Tail box cover                    | 46 | 磨刀砂轮 Blade grinder                                | 63 | 刀台纵移电机 Vertical shift motor of blade platform      | 80 | 机械阀 Mechanical valve                              | 97 | 精磨砂轮轴套<br>Grinding wheel spindle sleeve                                 |
| 13 | B型皮带 B-belt                                | 30 | 尾箱盖 Tail box cover                    | 47 | 砂轮电机 Blade grinder motor                          | 64 | 纵移电机座 Vertical shift motor base                    | 81 | 刀台电机罩 Blade platform motor cover                  |    |                                                                         |
| 14 | 主机轴皮带轮 Host machine shaft pulley           | 31 | 主机床身 Machine body                     | 48 | 磨刀上螺升平台<br>Blade grinder ascending screw platform | 65 | 纵移齿轮2 Vertical shift gear 2                        | 82 | 支承架 Supporting frame                              |    |                                                                         |
| 15 | 主机轴前轴承 Front bearing of host machine shaft | 32 | 机架盖门 Rack cover door                  | 49 | 上齿轮1 Upper gear                                   | 66 | 纵移轴承座 Vertical shift bearing block                 | 83 | φ50x300气缸 cylinder                                |    |                                                                         |
| 16 | 主机轴后轴承 Rear bearing of host machine shaft  | 33 | 电缆拖链 Cable carrier                    | 50 | 链条1 Chain 1                                       | 67 | 纵移丝帽 Vertical shift screw cap                      | 84 | φ40x25气缸 cylinder                                 |    |                                                                         |